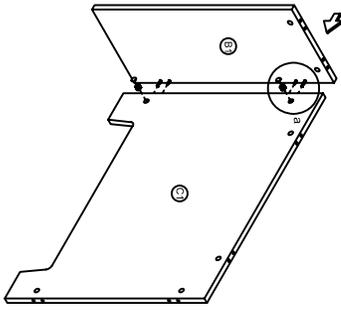


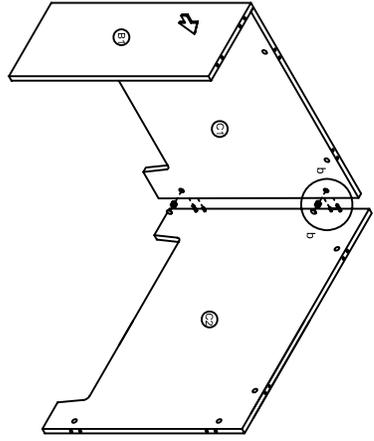
Assembly Instructions  
**MODEL NO. : 177521-1**  
 CORNER WORKSTATION 600 DEEP

1	2	3	4
 Cam Lock 14pcs	 Klix Cam 14pcs	 Cam Cover 14pcs	 Dowel 14pcs

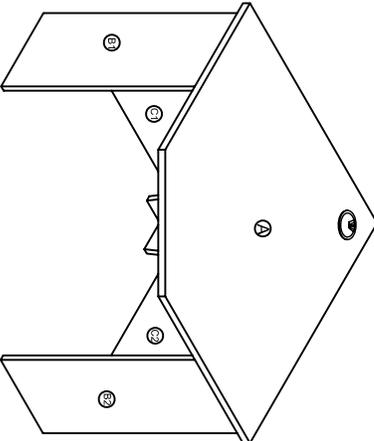
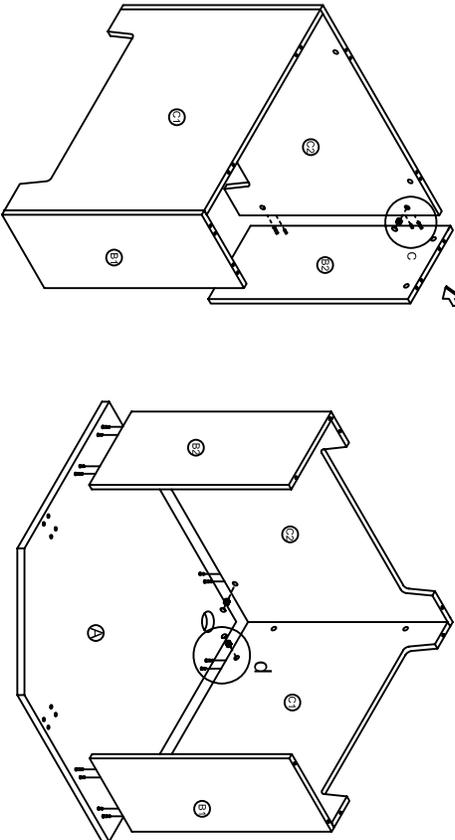
**STEP1**



**STEP2**



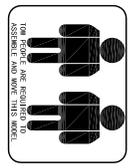
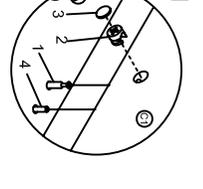
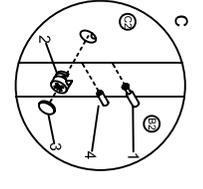
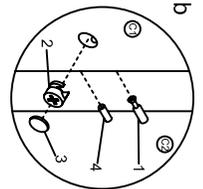
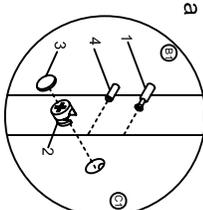
**STEP3**



**COMPLETED ASSEMBLY**

**IMPORTANT NOTE:**

- Place all laminated parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Don't tighten all screws/bolts until all completely assembled.
- Keep all hardware parts out of reach of children



**IMPORTANT:**

**FUNCTION OF KLIX CAM**

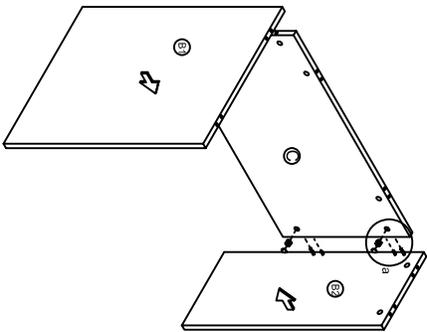


1/4 RIGHT TURN FOR LOCKING  
 Pointing Upwards Before Inserting Into The Panel's Hole

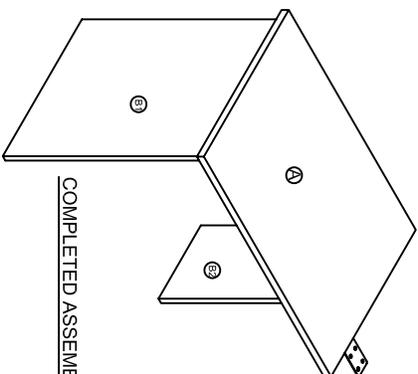
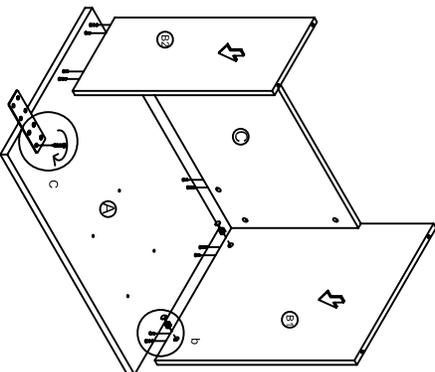
Assembly Instructions  
**MODEL NO.:177521-1**  
 CORNER WORKSTATION 600 DEEP

1	 Cam Lock 10pcs	2	 Klix Cam 10pcs	3	 Cam Cover 10pcs	4	 Dowel 10pcs	5	 connector 200x60 1Pcs	6	 φ6 x 12 screw 8Pcs
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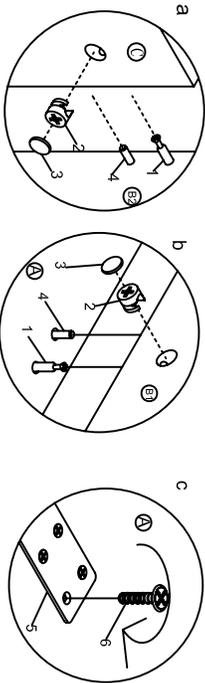
**STEP1**



**STEP2**



**COMPLETED ASSEMBLY**



**IMPORTANT NOTE:**

- Place all laminated parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Don't tighten all screws/bolts until all completely assembled.
- Keep all hardware parts out of reach of children



**IMPORTANT!**

FUNCTION OF KLIX CAM



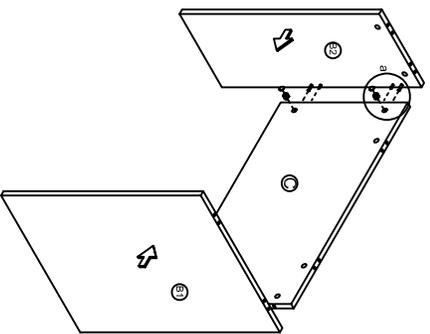
1/4 RIGHT  
TURN FOR  
LOCKING

Make Sure The Arrow Is  
Pointing Upwards Before  
Inserting Into The  
Panel's Hole

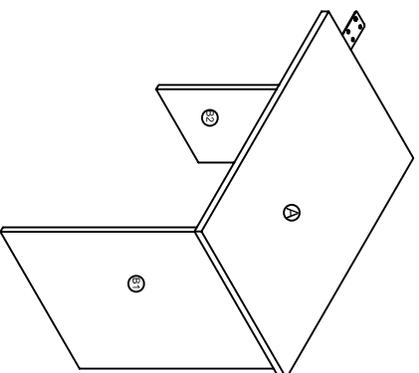
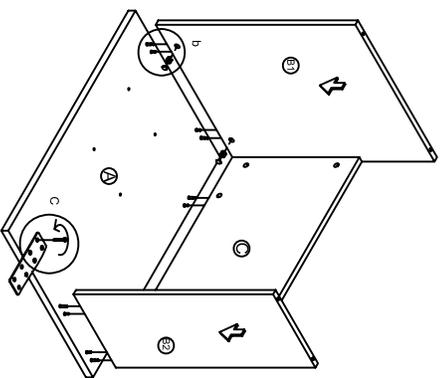
Assembly Instructions  
**MODEL NO. : 177521-1**  
 CORNER WORKSTATION 600 DEEP

1	2	3	4	5	6
 Cam Lock 10pcs	 Klix Cam 10pcs	 Cam Cover 10pcs	 Dowel 10pcs	 connector 200x60 1Pcs	 φ6 X 12 screw 8Pcs

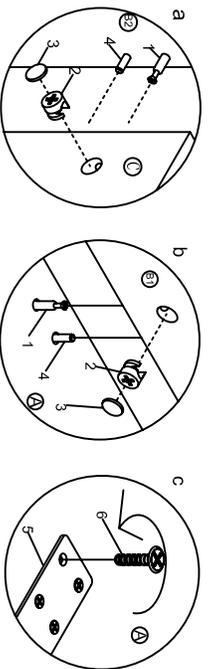
**STEP1**



**STEP2**



**COMPLETED ASSEMBLY**



**COMPLETED ASSEMBLY**

**IMPORTANT NOTE:**

- Place all laminated parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
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